

Input data

System of measurement		Metric
Input type		Gear motor
Input speed	[rpm]	1400
Output speed	[rpm]	200
Ratio (i=)		7
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.18
Service factor		2.5
Rated Power P1	[kW]	0.45

Output data

Gear unit **M RS 28 PC 7 63 B14 AC 14 MT 0.18 kW 63 B4 B14 X3 B3**

Type		RS - Worm speed reducers
Input type		M
Size		28
Ratio (i=)		7
Input flange		B14
Mounting position		B3
Input speed	[rpm]	1400
Output speed	[rpm]	200
Rated output torque	[Nm]	7.22
Service Factor		2.5
Efficiency		0.84
Inertia moment	[kgm ²]	0.000006

Gear unit configuration

Output shaft	Hollow output shaft
Fixing	Shaft mounting
Version	PC

Output radial and axial loads

Ball bearings output radial load	[N]	450
Taper bearings output radial load	[N]	650
Ball bearings output axial load	[N]	90
Taper bearings output axial load	[N]	130

Accessories

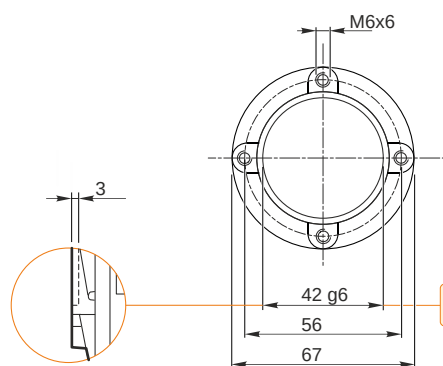
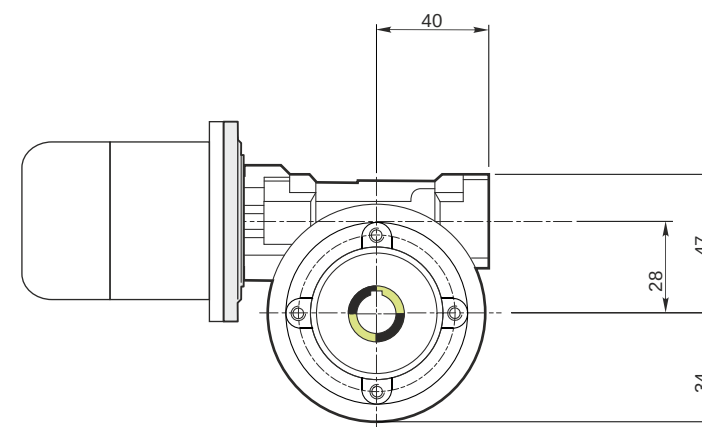
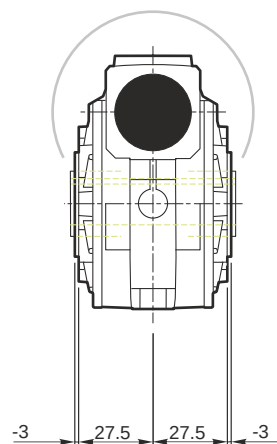
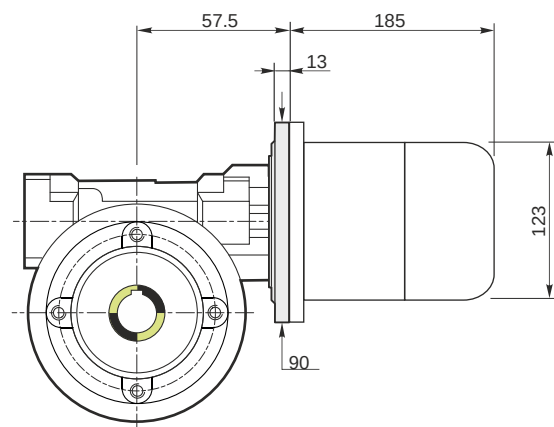
Hollow output shaft	AC 14
---------------------	-------

Electric motor

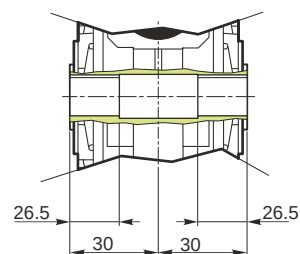
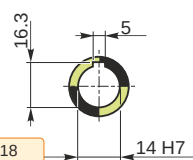
Size		63 B4
Poles		4
Power	[kW]	0.18

Electric motor configuration

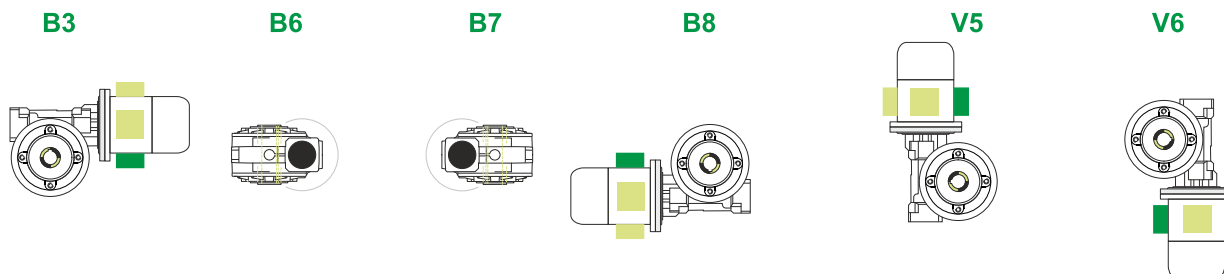
Motor flange	B14
Terminal box position	X3



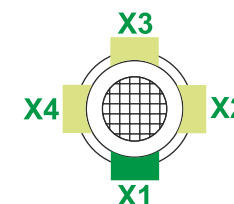
Hollow output shaft



Mounting positions



Terminal box position



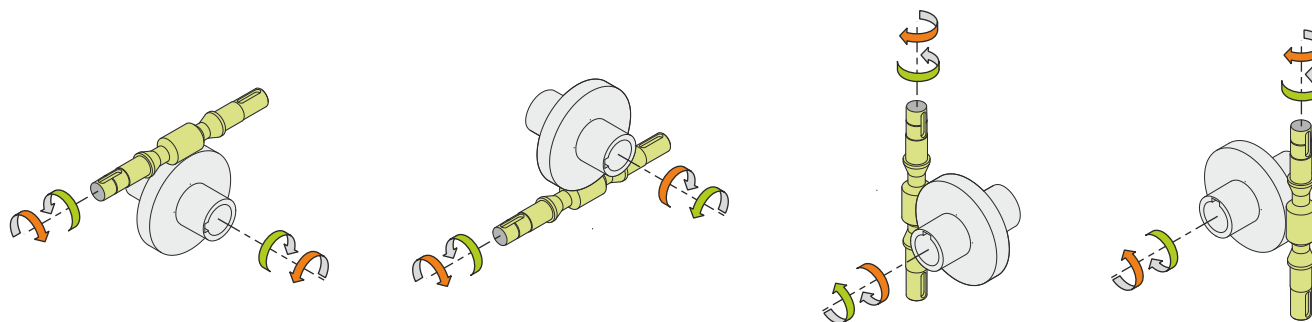
0.03



← Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

Direction of rotation



Weight

Gear unit [kg]	1.1
Electric motor [kg]	4.3

Gearing data

Axial module	1.5
Number of starts	4
Lead angle	23° 11'
Pressure angle	20°

Backdriving

Static back-driving
Quick back-driving
Dynamic back-driving