

### Input data

|                       |       |            |
|-----------------------|-------|------------|
| System of measurement |       | Metric     |
| Input type            |       | Gear motor |
| Input speed           | [rpm] | 1400       |
| Output speed          | [rpm] | 93.33      |
| Ratio (i=)            |       | 15         |
| Frequency             | [Hz]  | 50         |
| Input options         |       | IEC        |
| Requested input power | [kW]  | 0.18       |
| Service factor        |       | 1.3        |
| Rated Power P1        | [kW]  | 0.23       |

### Output data

**Gear unit** **M RS 28 PC 15 63 B14 AC 14 MT 0.18 kW 63 B4 B14 X3 B3**

|                     |                     |                          |
|---------------------|---------------------|--------------------------|
| Type                |                     | RS - Worm speed reducers |
| Input type          |                     | M                        |
| Size                |                     | 28                       |
| Ratio (i=)          |                     | 15                       |
| Input flange        |                     | B14                      |
| Mounting position   |                     | B3                       |
| Input speed         | [rpm]               | 1400                     |
| Output speed        | [rpm]               | 93.33                    |
| Rated output torque | [Nm]                | 14.18                    |
| Service Factor      |                     | 1.3                      |
| Efficiency          |                     | 0.77                     |
| Inertia moment      | [kgm <sup>2</sup> ] | 0.000005                 |

#### Gear unit configuration

|              |                     |
|--------------|---------------------|
| Output shaft | Hollow output shaft |
| Fixing       | Shaft mounting      |
| Version      | PC                  |

#### Output radial and axial loads

|                                   |     |     |
|-----------------------------------|-----|-----|
| Ball bearings output radial load  | [N] | 550 |
| Taper bearings output radial load | [N] | 820 |
| Ball bearings output axial load   | [N] | 110 |
| Taper bearings output axial load  | [N] | 164 |

#### Accessories

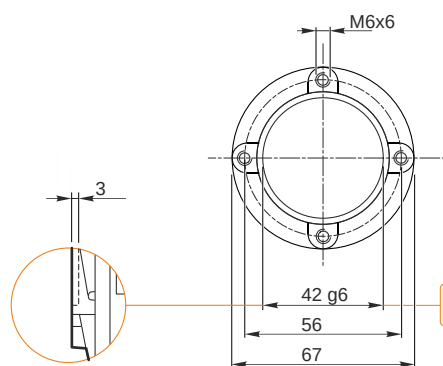
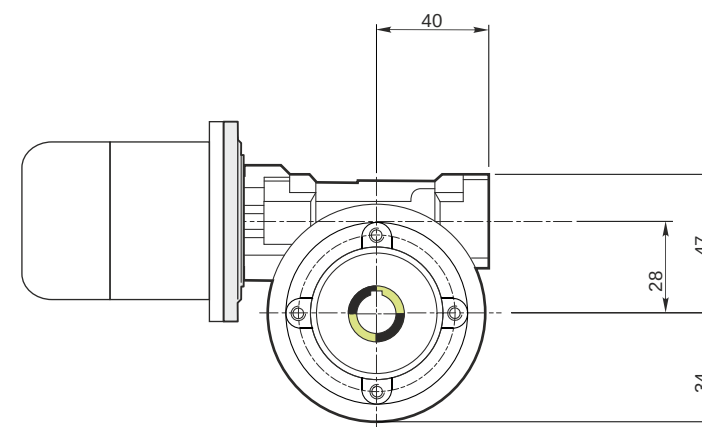
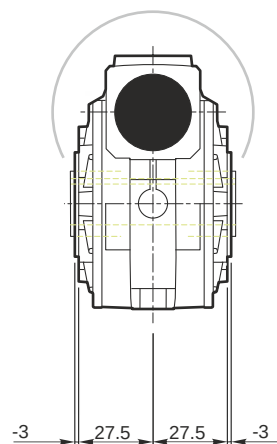
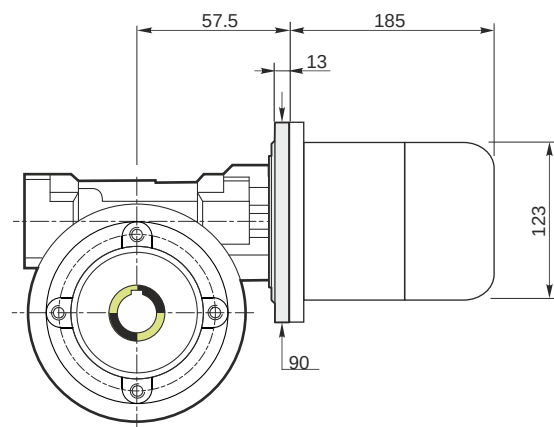
|                     |       |
|---------------------|-------|
| Hollow output shaft | AC 14 |
|---------------------|-------|

### Electric motor

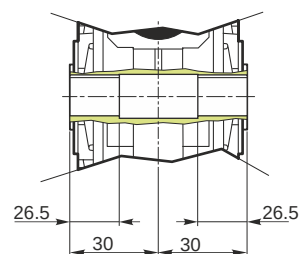
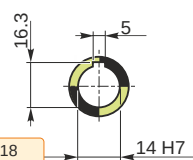
|       |      |       |
|-------|------|-------|
| Size  |      | 63 B4 |
| Poles |      | 4     |
| Power | [kW] | 0.18  |

#### Electric motor configuration

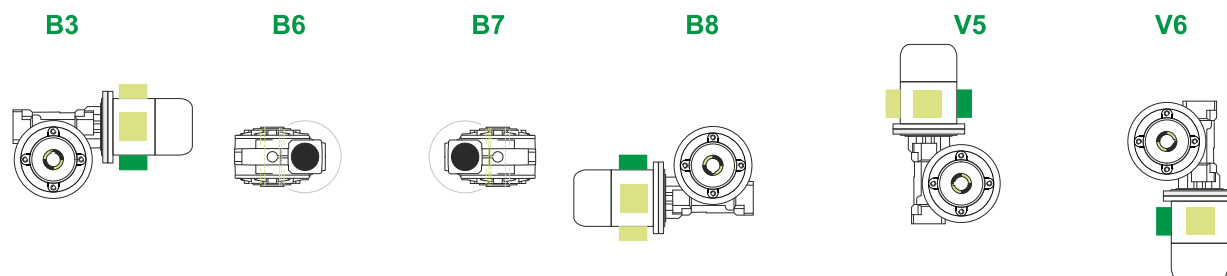
|                       |     |
|-----------------------|-----|
| Motor flange          | B14 |
| Terminal box position | X3  |



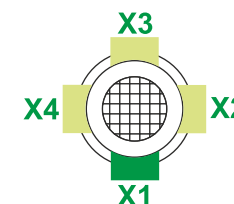
*Hollow output shaft*



## Mounting positions



Terminal box position



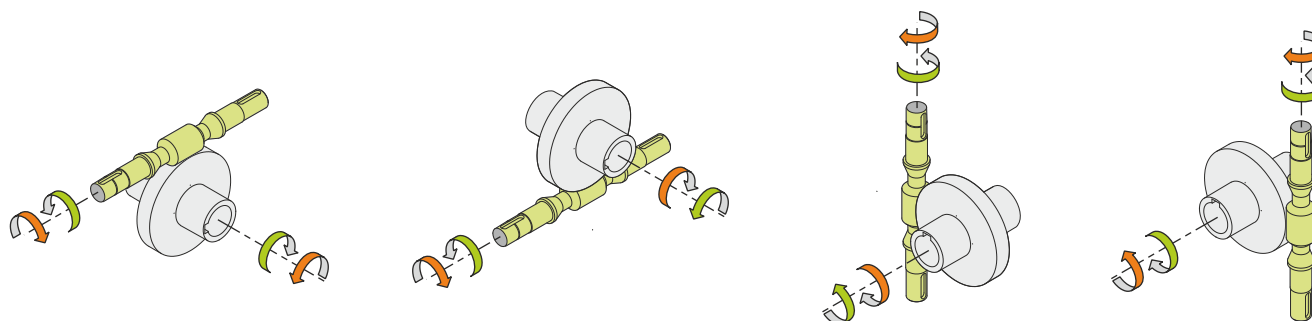
0.03



← Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

## Direction of rotation



## Weight

|                     |     |
|---------------------|-----|
| Gear unit [kg]      | 1.1 |
| Electric motor [kg] | 4.3 |

## Gearing data

|                  |         |
|------------------|---------|
| Axial module     | 1.4     |
| Number of starts | 2       |
| Lead angle       | 11° 18' |
| Pressure angle   | 20°     |

## Backdriving

Variable static self-locking  
Quick back-driving in case of vibrations  
Dynamic back-driving

**M RS 28 PC 15 63 B14 AC 14 MT 0.18 kW 63 B4 B14 X3 B3**