

Input data

System of measurement		Metric
Input type		Coupling for electric motor
Input speed	[rpm]	1400
Output speed	[rpm]	25
Ratio (i=)		56
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.18
Service factor		1
Rated Power P1	[kW]	0.18

Output data

Gear unit F RT 40 B3 56 63 B14 AC 19

Type		RT - Worm speed reducers
Input type		F (Elastic coupling)
Size		40
Ratio (i=)		56
Input flange		B14
Input speed	[rpm]	1400
Output speed	[rpm]	25
Rated output torque	[Nm]	38.51
Service Factor		1
Efficiency		0.56
Inertia moment	[kgm ²]	0.000018

Gear unit configuration

Output shaft		Hollow output shaft
Fixing		Universal
Version		B3

Output radial and axial loads

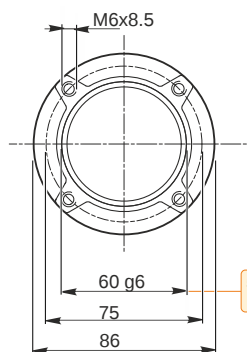
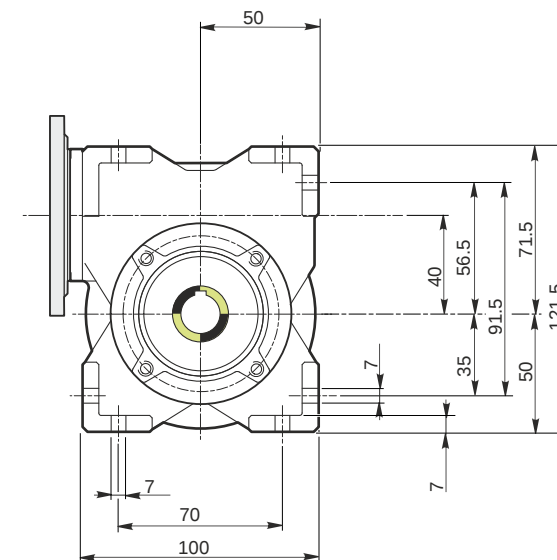
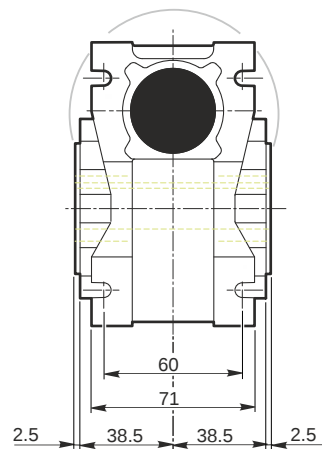
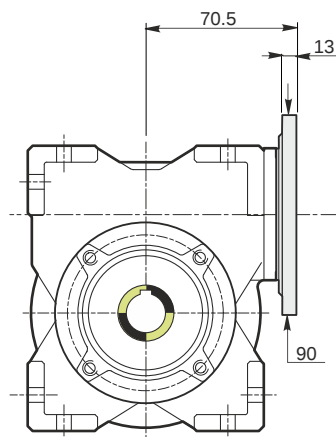
Ball bearings output radial load	[N]	1800
Taper bearings output radial load	[N]	2500
Ball bearings output axial load	[N]	360
Taper bearings output axial load	[N]	500

Accessories

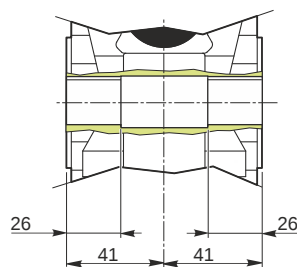
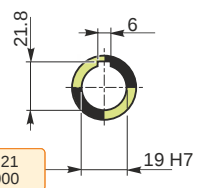
Hollow output shaft		AC 19
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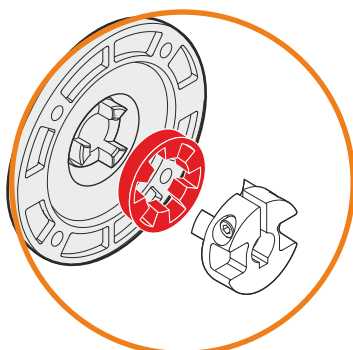
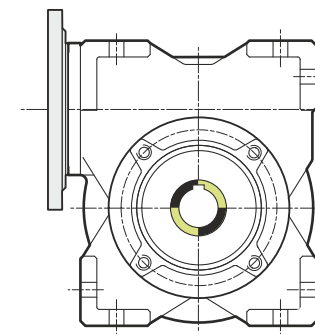
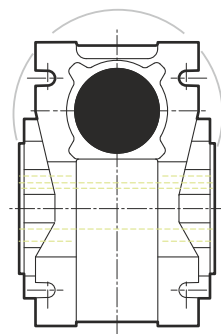
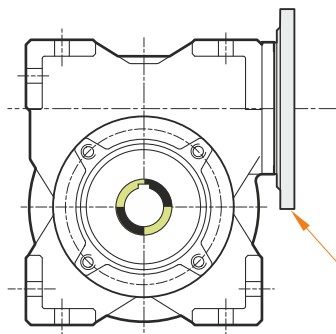
Electric motor coupling

Size		63 B4
Poles n.		4
Power	[kW]	0.18

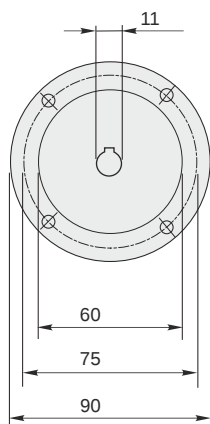


Hollow output shaft



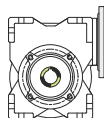


This gear unit is provided with an elastic coupling motor fitting

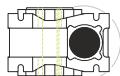


Mounting positions

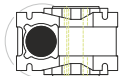
B3



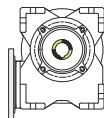
B6



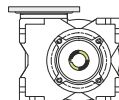
B7



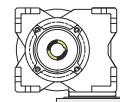
B8



V5



V6



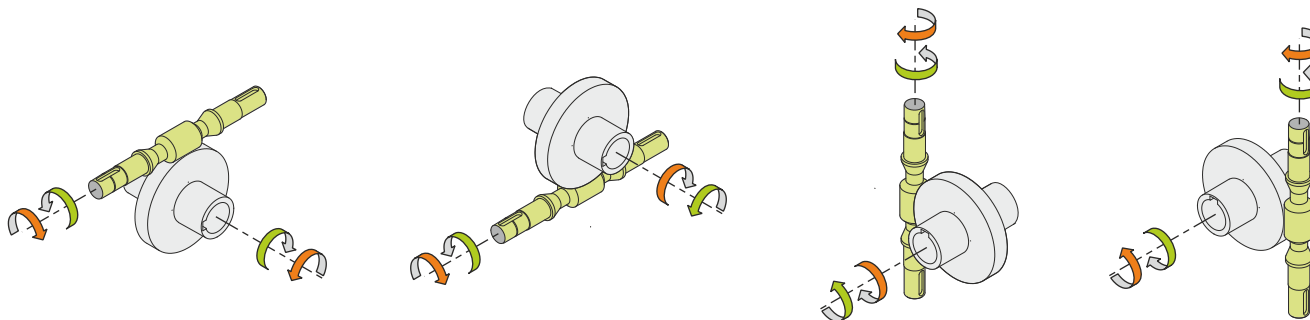
0.08



Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

Direction of rotation



Weight

Gear unit [kg] 2.5

Gearing data

Axial module	1.1
Number of starts	1
Lead angle	3° 25'
Pressure angle	20°

Backdriving

Static self-locking
Slow back-driving in case of vibrations
Low dynamic back-driving