

Input data

System of measurement		Metric
Input type		Coupling for electric motor
Input speed	[rpm]	1400
Output speed	[rpm]	17.5
Ratio (i=)		80
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.06
Service factor		0.8
Rated Power P1	[kW]	0.05

Output data

Gear unit **F RT 28 B3 80 56 B14 AC 14**

Type		RT - Worm speed reducers
Input type		F (Elastic coupling)
Size		28
Ratio (i=)		80
Input flange		B14
Input speed	[rpm]	1400
Output speed	[rpm]	17.5
Rated output torque	[Nm]	14.73
Service Factor		0.8
Efficiency		0.45
Inertia moment	[kgm ²]	0.000005

Gear unit configuration

Output shaft		Hollow output shaft
Fixing		Universal
Version		B3

Output radial and axial loads

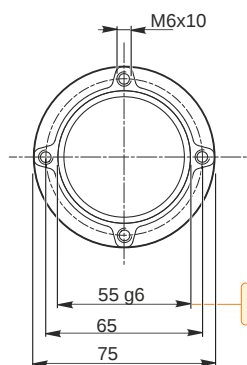
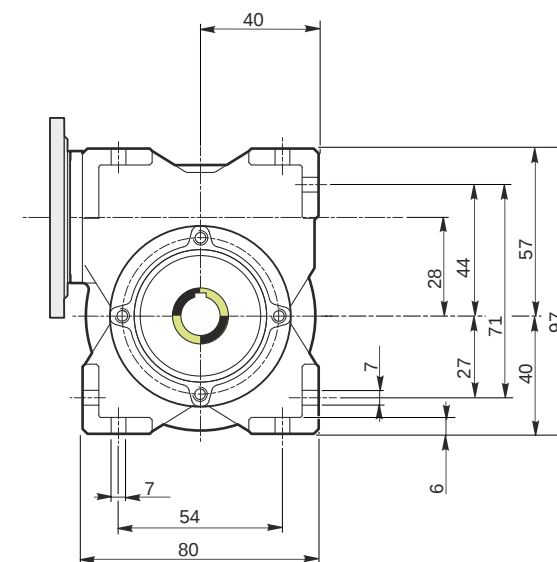
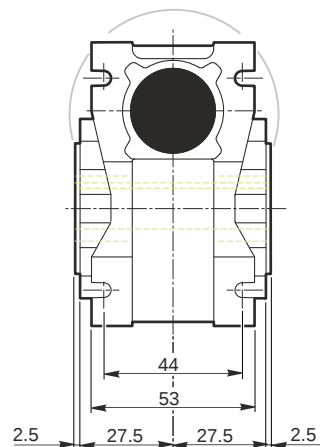
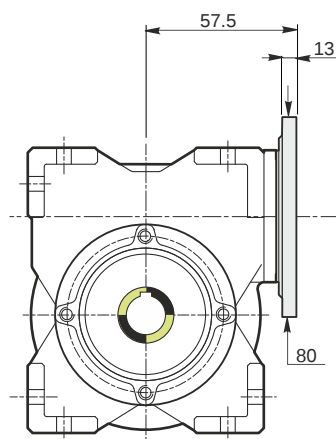
Ball bearings output radial load	[N]	950
Taper bearings output radial load	[N]	1300
Ball bearings output axial load	[N]	190
Taper bearings output axial load	[N]	260

Accessories

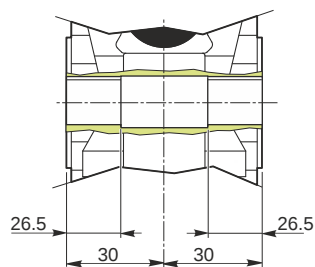
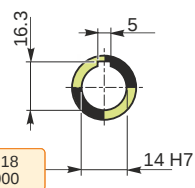
Hollow output shaft		AC 14
---------------------	--	-------

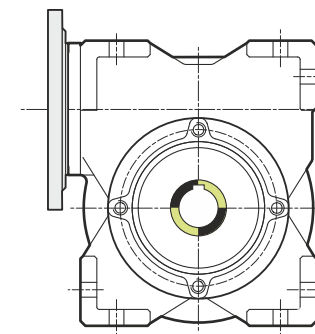
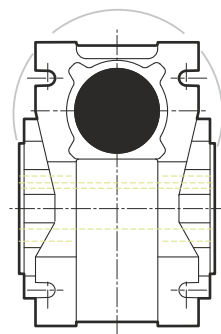
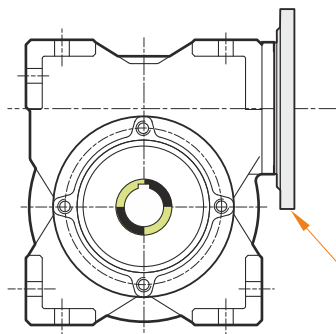
Electric motor coupling

Size		56 A4
Poles n.		4
Power	[kW]	0.06

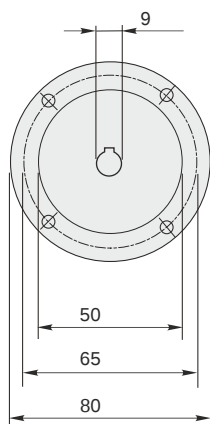


Hollow output shaft



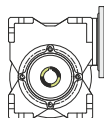


This gear unit is provided with an elastic coupling motor fitting



Mounting positions

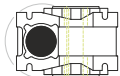
B3



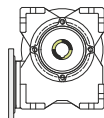
B6



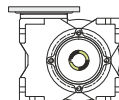
B7



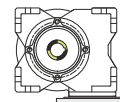
B8



V5



V6



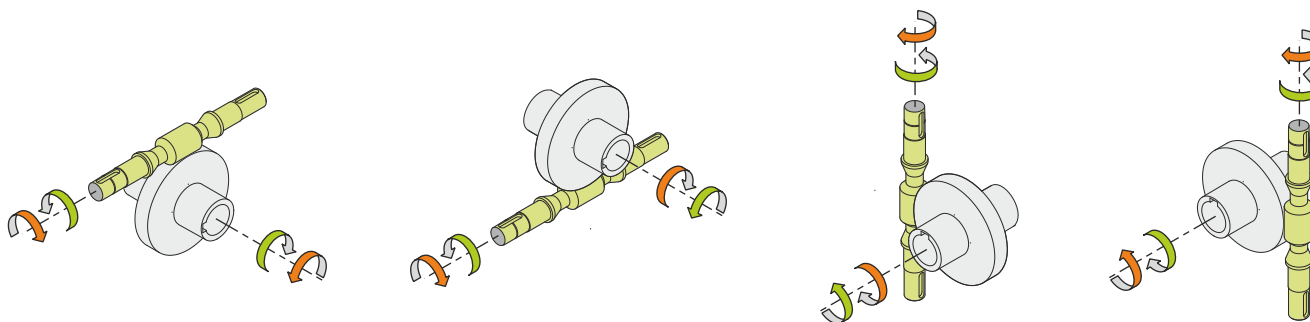
0.03



Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

Direction of rotation



Weight

Gear unit [kg] 1.1

Gearing data

Axial module 0.55
Number of starts 1
Lead angle 2° 37'
Pressure angle 20°

Backdriving

Static self-locking
No back-driving
Low dynamic back-driving

F RT 28 B3 80 56 B14 AC 14