

Input data

System of measurement		Metric
Input type		Coupling for electric motor
Input speed	[rpm]	1400
Output speed	[rpm]	20
Ratio (i=)		70
Frequency	[Hz]	50
Input options		IEC
Requested input power	[kW]	0.06
Service factor		0.9
Rated Power P1	[kW]	0.06

Output data

Gear unit F RT 28 B3 70 56 B14 AC 14

Type		RT - Worm speed reducers
Input type		F (Elastic coupling)
Size		28
Ratio (i=)		70
Input flange		B14
Input speed	[rpm]	1400
Output speed	[rpm]	20
Rated output torque	[Nm]	12.89
Service Factor		0.9
Efficiency		0.45
Inertia moment	[kgm ²]	0.000005

Gear unit configuration

Output shaft		Hollow output shaft
Fixing		Universal
Version		B3

Output radial and axial loads

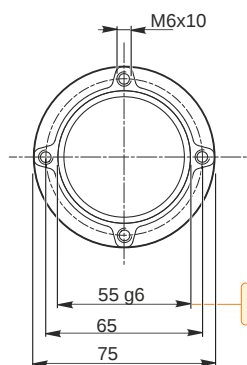
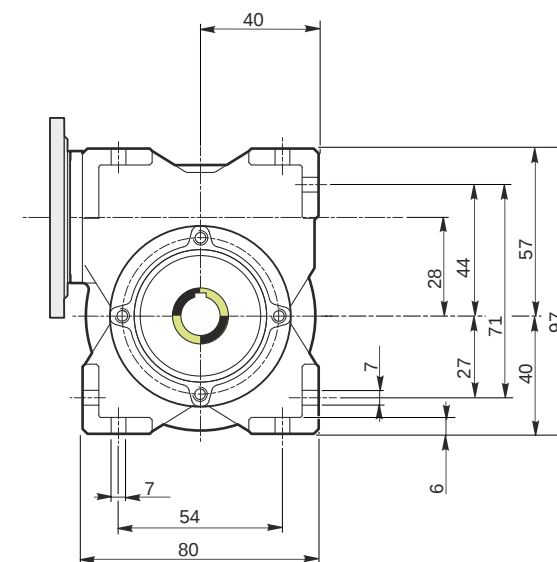
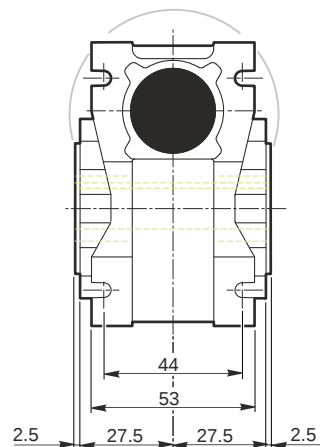
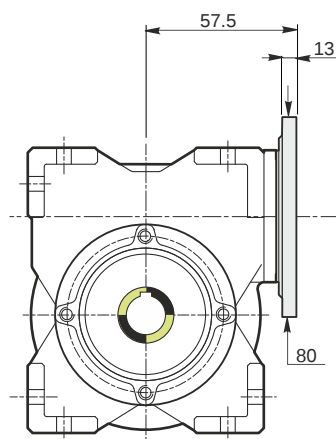
Ball bearings output radial load	[N]	900
Taper bearings output radial load	[N]	1300
Ball bearings output axial load	[N]	180
Taper bearings output axial load	[N]	260

Accessories

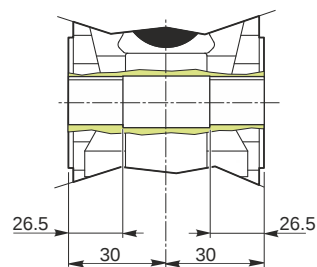
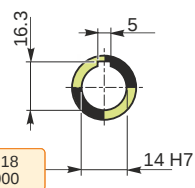
Hollow output shaft		AC 14
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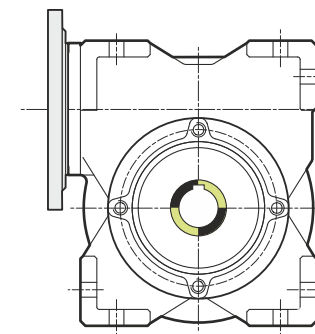
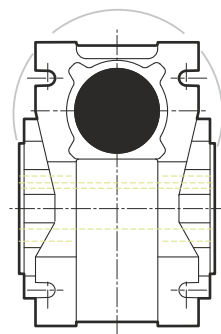
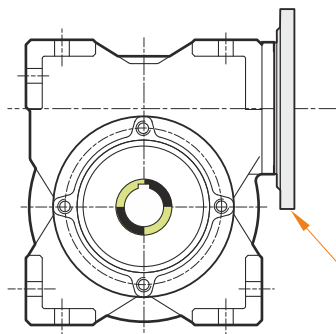
Electric motor coupling

Size		56 A4
Poles n.		4
Power	[kW]	0.06

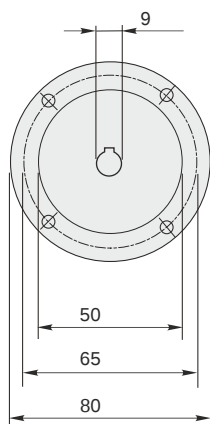


Hollow output shaft



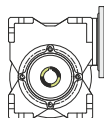


This gear unit is provided with an elastic coupling motor fitting



Mounting positions

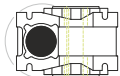
B3



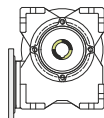
B6



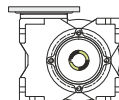
B7



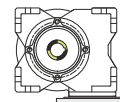
B8



V5



V6



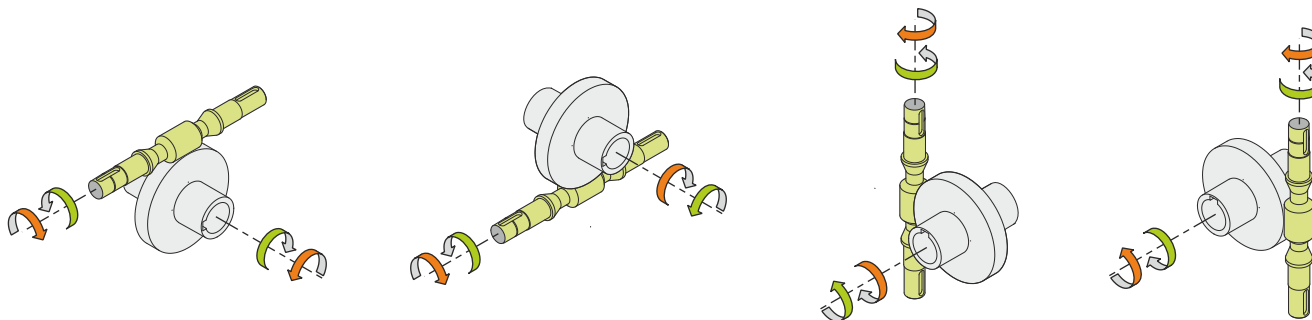
0.03



Oil quantity [litres]

Lubricant type: Long life synthetic oil ISO VG320

Direction of rotation



Weight

Gear unit [kg] 1.1

Gearing data

Axial module 0.6
Number of starts 1
Lead angle 2° 27'
Pressure angle 20°

Backdriving

Static self-locking
No back-driving
Low dynamic back-driving

F RT 28 B3 70 56 B14 AC 14